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[Six Sigma] projects solve customer problems."1 Beyond Six Sigma Is it possible to go beyond Six Sigma? Well, yes. That's because its paradigm is linear cause and effect, whereas the world operates to a large extent on circular cause and effect: feedback. Problem Prevention Six Sigma refers to this as "mistake proofing."

### **Beyond Six Sigma: Systems Thinking and Six Sigma Shortcomings**

BEYOND SIX SIGMA/LEAN: METHODS TO ENSURE YOUR ORGANIZATION'S HEALTH Figure 2. Aligning improvement projects to the overall needs of the business. Metrics at the 30,000-foot-level are high level operational or Six Sigma/Lean project metrics. These metrics link Six Sigma activities to business strategies and goals.

**BEYOND SIX SIGMA/LEAN: METHODS TO ENSURE YOUR ORGANIZATION**

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